

INSERT MOLDING TECHNIQUE

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ABSTRACT OF THE DISCLOSURE

10 An insert component (2) is located at a
predetermined position between a pair of halves of a mold
(1) in an open state while being held by a support (12)
for holding the insert component (2) outside the mold. A
tubular molten resin (4) is extruded through a die (3)
between the pair of halves of the mold (1) to dispose the
insert component (2) in the interior space (13) of the
15 molten resin (4). By clamping the mold (1), the insert
component (2) is covered with the tubular molten resin
(4) in conformity with the contour thereof to result in
an insert-mold product (20).